



Mix Guidance for KBP 103/ KBP 204/KBP Flex Methacrylate Sealer

WARNING: do not mix 80/20 Promoter directly with CHP peroxide. Use separate measuring devices and do not cross contaminate!

Temperature	1 gallon KBP 103/204/Flex	4 gallons KBP 103/204/Flex
40-55 F	6oz 80/20 Promoter 3oz CHP 4oz Z-Cure	24oz 80/20 Promoter 12oz CHP 16oz Z-Cure
56-65 F	6oz 80/20 Promoter 3oz CHP 2oz Z-Cure	24oz 80/20 Promoter 12oz CHP 8oz Z-Cure
66-75 F	6oz 80/20 Promoter 3oz CHP 1oz Z-Cure	24oz 80/20 Promoter 12oz CHP 4oz Z-Cure

THIS CHART IS NOT TO BE USED FOR KBP METHACRYLATE PRIMER – PLEASE USE MIX GUIDELINE IN PRODUCT DATA SHEET REGARDLESS OF TEMPERATURE WHEN USING KBP103/204 FOR PRIMER

Mixing Instructions:

1. Premix container of 80/20 Promoter to evenly distribute wax
2. Add additives in the sequence listed above

Important Notice:

The given information above is based on the present state of our knowledge and even as guidance in using KBP's Methacrylate sealer. All recommendations are made without any liability on our part. Buyers and users should make their own assessments of our products under their own condition and for their own requirements. For further technical support, contact KBP's technical support.